

D.

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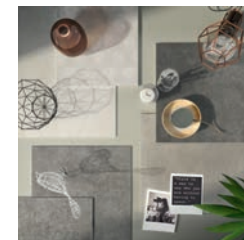
A

**D.SIGN**  
TREND INDUSTRIAL-CHIC

 **GARDENIA  
ORCHIDEA**

# D.SIGN

TREND INDUSTRIAL-CHIC



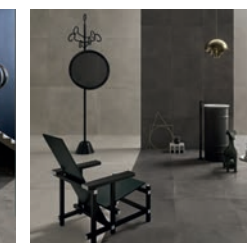
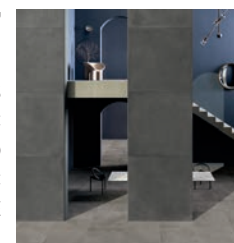
2



4

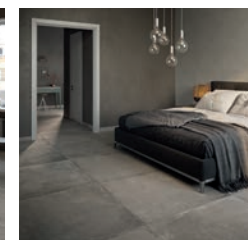
INDUSTRIAL-CHIC TRENDS  
TENDANCE INDUSTRIAL-CHIC  
INDUSTRIAL CHIC TREND  
TREND INDUSTRIAL-CHIC  
ИНДУСТРИАЛЬНЫЙ ШИК В ТРЕНДЕ  
工业-时尚潮流

7

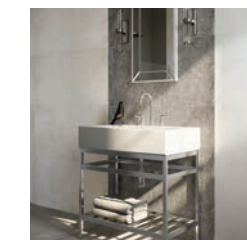


8

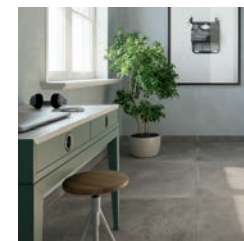
10



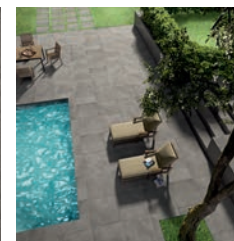
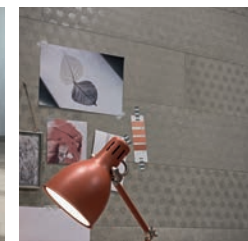
12



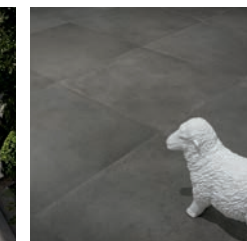
15



16



19



THE COLLECTION  
20





# D.SIGN

*Protagonista di grande impatto visivo, richiama lo stile industriale.*

A star player with real visual impact, it echoes industrial style. • Protagoniste à fort impact visuel, rappelle le style industriel. • Als Hauptdarsteller, der an den industrial Style erinnert, stößt dieses Produkt auf großen optischen Anklang. • Protagonista de gran impacto visual, recuerda el estilo industrial. • Невероятно эффектный главный элемент вдохновлен индустриальным стилем. • 具有强烈视觉冲击力的主角，令人想起工业风格。

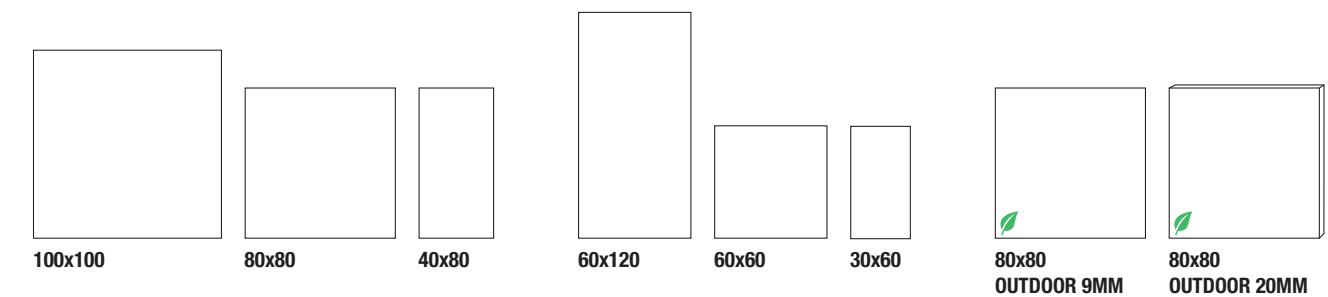
## 4 COLORI

Colours • Couleurs • Farben • Colores • Цвета • 颜色



## 6 FORMATI

Sizes • Formats • Formate • Formatos • Форматы • 规格







FLOOR  
White 100x100 / Grey 60x60  
WALL  
Decoro Filigrana 60x120 / Decoro Texture White 20x120

*Fascino discreto  
(e surreale)  
dello spazio  
che privilegia  
la fluidità  
e l'estetica  
minimalista.*

The subtle (and surreal) appeal of a space that favours fluidity and a minimalist aesthetic. • Charme discret (et surréaliste) de l'espace qui privilégie la fluidité et l'esthétique minimaliste. • Diskrete (und surreale) Faszination für den Raum, der Fluidität und minimalistische Ästhetik bevorzugt. • Encanto discreto (y surrealista) del espacio que concede prioridad a la fluidez y a la estética minimalista. • В пространстве, очаровывающем своей сдержанностью и сюрреализмом, доминирует плавное перетекание и эстетика минимализма. • 空间的素雅（和超现实）的魅力，凸显流畅的线条和简约的美感。





**WALL**  
Decoro Filigrana 60x120



**FLOOR**  
Grey 60x60  
**WALL**  
Antracite 100x100





FLOOR & WALL  
Sand 100x100 / Antracite 60x60



FLOOR  
Sand 80x80





***Continuità  
spaziale  
e matericità:  
il mood  
del progetto.***

FLOOR  
Grey 80x80

Continuity of space and materials: the project mood. • Continuité spatiale et matérialité : l'esprit du projet. • Räumliche Kontinuität und Stofflichkeit: Mood des Projekts. • Continuidad espacial y materialidad: la personalidad del diseño. • Пространственная связность и текстурность: настроение проекта. • 空间连续性和质感：项目的气氛。









**WALL**  
Grey 60x120 / Decoro Texture Grey 20x120



**FLOOR**  
Grey 60x120  
**WALL**  
White 60x120 / Decoro Filigrana 60x120





**FLOOR**  
Grey 100x100 / Battiscopa Grey 8x100



**WALL**  
Decoro Texture Grey 20x120



*Giardini come salotti di casa.  
Stile e design si spostano all'esterno.*



Gardens as living rooms. Style and design are shifted outside. • Des jardins comme des salons. Style et design se déplacent à l'extérieur. • Im Garten wie im Wohnzimmer. Stil und Design bewegen sich nach außen. • Jardines como salones de casa. Estilo y diseño trasladados al exterior. • Сады, выполняющие роль гостиных. Стиль и дизайн перемещаются в наружное пространство. • 花园仿佛家中的客厅。风格和设计向外部移动。

FLOOR  
Grey 80x80 Outdoor 20mm





# LA COLLEZIONE

THE COLLECTION • LA COLLECTION • DIE KOLLEKTION  
LA COLECCIÓN • КОЛЛЕКЦИЯ • 产品系列

## GRES FINE PORCELLANATO AD IMPASTO COLORATO

COLORBODY FINE PORCELAIN STONEWARE  
GRES CÉRAME TEINTÉ DANS LA MASSE  
FEINSGEINZEUG MIT EINGEFÄRBTEN SCHERBEN  
GRES PORCELÁNICO MASA COLOREADA  
ОКРАШЕННЫЙ ПО ВСЕ ТОЛЩИНЕ КЕРАМОГРАНИТ  
彩色坯体瓷质玻化上釉砖



V3



TECNOLOGIA AD ALTA DEFINIZIONE  
HIGH-DEFINITION TECHNOLOGY



DECORAZIONE DIGITALE A SECCO  
DIGITAL DRY DECORATION

MOSAICI E DECORI



## 2 SUPERFICI (NATURALI)

NATURAL SURFACES  
SURFACES NATURELLES  
NATÜRLICHE OBERFLÄCHEN  
SUPERFICIES NATURALES  
НАТУРАЛЬНАЯ ПОВЕРХНОСТЬ  
天然表面



R10-R11

### R10 GRUPPO B (INDOOR)

DCOF > 0,42  
ASTM C1028 > 0,60  
BCRA W.D. > 0,40  
PTV FOUR 6 W.D. > 0,36

### R11 GRUPPO C (OUTDOOR)

DCOF > 0,42  
ASTM C1028 > 0,60  
BCRA W.D. > 0,40  
PTV FOUR 6 W.D. > 0,36

FLOOR  
Antracite 80x80



D.SIGN



WHITE



V3



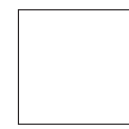
SAND



V3



**100X100**  
40"X80"



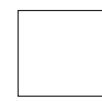
**80X80**  
32"X32"



**40X80**  
16"X32"



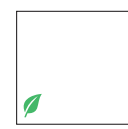
**60X120**  
24"X48"



**60X60**  
24"X24"



**30X60**  
12"X24"



**80X80**  
32"X32"  
OUTDOOR 9 MM



**80X80**  
32"X32"  
OUTDOOR 20 MM

	WHITE	74000	74020	74030	74040	74050	74270	74090	74100
	SAND	74001	74021	74031	74041	74051	74271	74091	74101

i Cementi



GREY



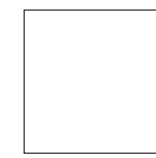
V3



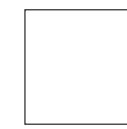
ANTRACITE



V3



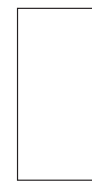
**100X100**  
40"X80"



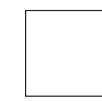
**80X80**  
32"X32"



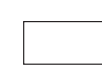
**40X80**  
16"X32"



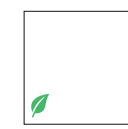
**60X120**  
24"X48"



**60X60**  
24"X24"



**30X60**  
12"X24"



**80X80**  
32"X32"  
OUTDOOR 9 MM

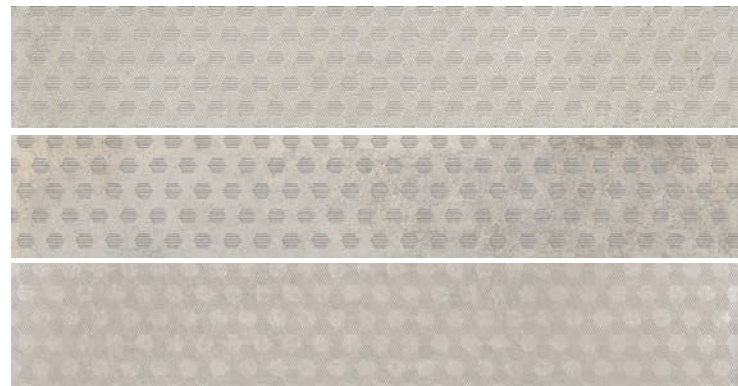


**80X80**  
32"X32"  
OUTDOOR 20 MM

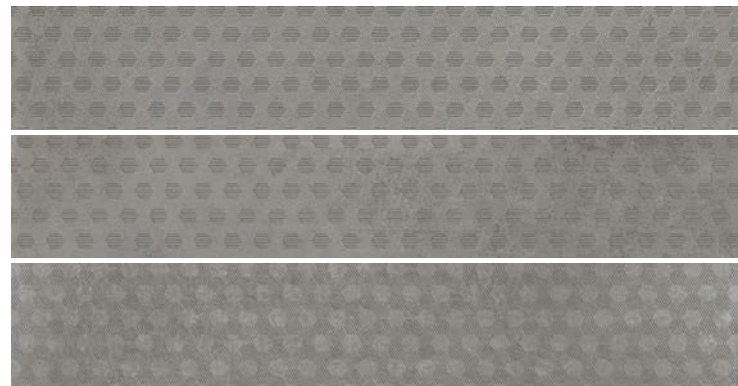
	GREY	74002	74022	74032	74042	74052	74272	74092	74102
	ANTRACITE	74003	74023	74033	74043	74053	74273	74093	74103



**DECORO RIVESTIMENTO TEXTURE 20x120** (mix 3 soggetti)



20x120 WALL DEK WHITE  
74080



20x120 WALL DEK GREY  
74082

**DECORO FILIGRANA**



60x120 DECORO CEMENTO GREY  
74112

**RESISTENZA E SICUREZZA** . STRENGTH AND SAFETY . RESISTANCE ET SÉCURITÉ . BESTÄNDIGKEIT UND SICHERHEIT . RESISTENCIA Y SEGURIDAD . СОПРОТИВЛЕНИЕ И БЕЗОПАСНОСТЬ . 抗力及安全性



**GIARDINI**  
Gardens  
Jardins  
Gärten  
Jardines  
Сады  
花园



**TERRAZZE**  
Patios and terrace  
Terrasses  
Terrassen  
Terrazas  
Террасы  
台阶



**ARREDO URBANO**  
Street furnishing  
Ameublement urbain  
Stadtmöbiliar  
El mobiliario urbano  
Градостроительное проектирование  
城市街道



**PISCINE E ZONE BALNEARI**  
Swimming-pools and bathing areas  
Piscines et zones balnéaires  
Schwimmbekken und Strandzonen  
Piscinas y áreas de baño  
Бассейны и зоны купания  
泳池及海水浴场



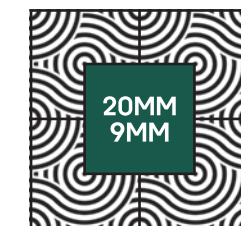
**BAR E RISTORANTI**  
Bars and restaurants  
Bars et restaurants  
Bars und restaurants  
Bares y restaurantes  
Бары и рестораны  
酒吧及餐厅

**MOSAICI E PEZZI SPECIALI** . SPECIAL TRIMS . PIECES SPECIALES . SONDERSTÜCKE . PIEZAS ESPECIALES . СПЕЦИАЛЬНЫЕ ИЗДЕЛИЯ . 特别装饰

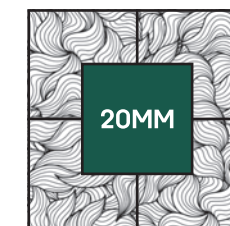
	MOSAICO T36 30x30	BATTISCOPA MOLATO			GRADONE 120x32x4	GRADONE ANGOLARE 120x32x4	PROFILI IN FERRO	PROFILI ACCIAIO
		8x60	8x80	8x100			M	M
<b>WHITE</b>	74120	ML74050	ML74020	ML74003	74150	74170 SX 74160DX	73601 2x100 73600 1x100	119862 1x80 26230 1x60
<b>SAND</b>	74121	ML74051	ML74021	ML74002	74151	74171 SX 74161 DX		119860 0,5x80 26235 0,5x60
<b>GREY</b>	74122	ML74052	ML74022	ML74000	74152	74172 SX 74162 DX		
<b>ANTRACITE</b>	74123	ML74053	ML74023	ML74001	74153	74173 SX 74163 DX		

	ELEMENTO AD "L" 80x32x4 OUTDOOR 9 MM	ELEMENTO AD "L" 80x32x4 OUTDOOR 20 MM	GRADONE BORDO ARROTONDATO 80X40 OUTDOOR 20 MM	GRADONE BECCO CIVETTA 80X40 OUTDOOR 20 MM	ANGOLARE BORDO ARROTONDATO (KIT DX/SX) 160X40 OUTDOOR 20 MM	ANGOLARE BECCO CIVETTA (KIT DX/SX) 160X40 OUTDOOR 20 MM
<b>WHITE</b>	74180	74190	74210	74220	74230	74240
<b>SAND</b>	74181	74191	74211	74221	74231	74241
<b>GREY</b>	74182	74192	74212	74222	74232	74242
<b>ANTRACITE</b>	74183	74193	74213	74223	74233	74243

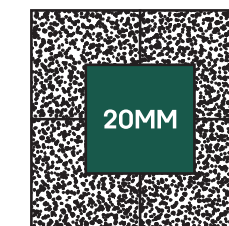
**PAVIMENTI PER ESTERNO - SOLUZIONI DI POSA** . OUTDOOR FLOORING-LAYING SCHEMES . REVÊTEMENTS DE SOLS L'EXTÉRIEUR-SOLUTIONS DE POSE . BODENBELÄGE IM AUSSENBEREICH-VERLEGELÖSUNGEN . SUELOS DE EXTERIOR-SOLUCIONES DE COLOCACIÓN . НАПОЛЬНАЯ ПЛИТКА ДЛЯ НАРУЖНЫХ ПОКРЫТИЙ-РЕШЕНИЯ ПО УКЛАДКЕ . 户外地面 - 铺设解决方案



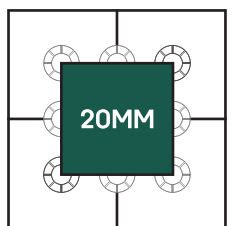
**POSA A COLLA SU MASSETTO**  
Laying on screed with adhesive  
Pose collée sur chape  
Traditionelle Verlegung auf Estrich  
Colocación con cola sobre solera  
Укладка на стяжку с использованием клея  
在找平层上用胶铺



**POSA A SECCO SU ERBA**  
Dry laying on grass  
Pose directe sur herbe  
Trockene Verlegung auf Gras  
Colocación en seco sobre hierba  
Прямая укладка на траву  
在草地上干铺



**POSA A SECCO SU GHIAIA O SABBIA**  
Installation on gravel or sand  
Pose directe sur gravier et sable  
Trockene Verlegung auf Kies und Sand  
Colocación en seco sobre gravilla  
Прямая укладка на гальку и песок  
在砾石及沙子上干铺



**POSA SOPRAELEVATA**  
Raised pedestal system  
Pose sur plots  
Trockene Verlegung auf Stelz  
Colocación sobreelevada  
Укладка фольшполов  
架高铺贴



FORMATO SIZE	SPESSORE THICKNESS	PZ/SCAT. PCS/BOX	MQ/SCAT. SQM/BOX	KG/SCAT. KG/BOX	SCAT./PAL BOX/PAL	MQ/PAL SQM/PAL	KG/PAL
100x100	9 mm	2	2,000	39,60	24	48,00	950,40
80x80	9 mm	2	1,280	24,50	40	51,20	980,00
40x80	9 mm	4	1,280	25,20	27	34,56	690,61
60x120	9 mm	2	1,440	29,52	26	37,44	767,52
60x60	9 mm	3	1,080	21,25	40	43,20	850,00
30x60	9 mm	7	1,260	24,62	40	50,40	985,00
DECORO 20X120	9 mm	5	1,200	26,16	48	57,60	1159,68
DECORO 60x120	9 mm	2	1,440	29,52	-	-	-
MOSAICO 30x30	9 mm	4	0,360	9,20	-	-	-
BATTISCOPA 8x100	9 mm	4	4,00 ml	6,80	-	-	-
BATTISCOPA 8x80	9 mm	10	8,00 ml	15,00	-	-	-
BATTISCOPA 8x60	9 mm	10	6,00 ml	11,70	-	-	-
GRADONE 120x32x4	9 mm	2	2,40 ml	22,85	-	-	-
GRADONE ANGOLARE 120x32x4	9 mm	1	-	11,42	-	-	-
ELEMENTO L 80x32x4	9 mm	2	1,60 ml	10,00	-	-	-
80x80 OUTDOOR	20 mm	1	0,640	28,75	45	44,92	1293,75
ELEMENTO L 80X32X4 OUTDOOR	20 mm	2	1,60 ml	20,00	-	-	-
GRADONE BORDO ARROTONDATO 80X40 OUTDOOR	20 mm	2	1,60 ml	29,00	-	-	-
GRADONE BECCO DI CIVETTA 80X40 OUTDOOR	20 mm	2	1,60 ml	29,00	-	-	-
ANGOLARE BORDO ARROTONDATO 80X40 OUTDOOR	20 mm	1	-	25,00	-	-	-
ANGOLARE BECCO DI CIVETTA 80X40 OUTDOOR	20 mm	1	-	25,00	-	-	-
PROFILO FERRO 2X100 - 1X100	-	4	4,00 ml	2,00	-	-	-
PROFILI METALLO 0,5x60 - 1x60	-	6	3,60 ml	2,00	-	-	-
PROFILI METALLO 0,5x80 - 1x80	-	6	4,80 ml	3,00	-	-	-

I DATI RELATIVI A IMBALLAGGI E PESI POSSONO SUBIRE DELLE VARIAZIONI / INFORMATIONS AND DETAILS RELATED TO PACKAGING AND WEIGHT ARE SUBJECT TO CHANGE

INFORMAZIONI TECNICHE . TECHNICAL INFORMATION . INFORMATIONS TECHNIQUES . TECHNISCHE INFORMATIONEN . INFORMACIÓN TÉCNICA . ТЕХНИЧЕСКАЯ ИНФОРМАЦИЯ . 技术资料

**GRES FINE PORCELLANATO COLORATO IN MASSA**

• THROUGHT-BODY COLOURED FINE PORCELAIN  
• GRÉS CÉRAMÉ FIN COLORÉ DANS LA MASSE

**Hi-Res TECHNOLOGY**

TECNOLOGIA AD ALTA RISOLUZIONE  
High-definition technology

**DIGITAL DRY DECORATION**

DECORAZIONE DIGITALE A SECCO  
Digital dry decoration



**RIVESTIMENTO**  
Wall tile  
Revêtement mural  
Wand  
Revestimiento pared  
Облицовка  
墙砖



**PAVIMENTO**  
Floor tile  
Sol  
Boden  
Piso  
Полы  
地砖



**RETTIFICATO**  
Rectified  
Rectifié  
Rektifiziert  
Rectificado  
Ректифицированный  
磨边砖



**POSA CONSIGLIATA CON FUGA**  
Suggested laying with joint  
Pose conseillée avec joint  
Verlegung mit Fuge empfohlen  
Colocación aconsejada con junta  
Рекомендуется укладка со швом  
建议的留缝施工



**SUPERFICIE NATURALE**  
Natural surface  
Surface naturelle  
Natürliche Oberfläche  
Superficie natural  
Натуральная поверхность  
然表面



**MISCELARE I PEZZI DURANTE LA POSA, PRELEVANDOLI DA SCATOLE DIFFERENTI**  
Tiles have to be taken from different boxes and mixed while laying  
Mélanger les carreaux au moment de la pose, en les prélevant de différentes boîtes  
Die Fliesen aus mehreren Kartons entnehmen und vor der Verlegung mischen  
Mezclar las baldosas ceramicas sacandolas desde distintas cajas antes que colocarlas  
При укладке взять плитки из разных коробок для получения равномерного результата  
用不同箱子的砖板,铺放在地面就得到混合的效果



**DECORO INCOLLATO SU RETE**  
Mesh-mounted decors  
Décor collé sur filet  
Dekor auf netz geklebt  
Dekor emmallado  
Клееный декор на сетке  
粘贴在网上的装饰件



**METALLO**  
Metal  
Métal  
Metall  
Metal  
Металл  
金属



V1



V2



V3



V4

**STONALIZZAZIONE**  
Colour shade variation  
Différence de tonalité  
Farbenunstimmigkeit  
Matización  
Изменение тона  
颜色渐变

CARATTERISTICHE GENERALI . GENERAL CHARACTERISTICS

CARATTERISTICHE TECNICHE Physical properties	NORME Norms	VALORE PRESCRITTO DALLE NORME Required standards	VALORE GARDENIA Gardenia values
<b>Assorbimento d'acqua</b> Water absorption	<b>ISO 10545-3</b>	≤ 0,5%	<b>Conforme</b> Comply with
<b>Resistenza alla flessione</b> Bending strength	<b>ISO 10545-4</b>	<b>Spessore/ Thickness 12-20 mm</b> <b>Sforzo di rottura &gt; 35 N/mm2</b> <b>Modulo di rottura &gt; 1300 N</b> Breaking resistance > 35 N/mm <sup>2</sup> Module of ropture > 1300 N	<b>Spessore/ Thickness 6,5 mm</b> <b>Sforzo di rottura &gt; 32 N/mm2</b> <b>Modulo di rottura &gt; 700 N</b> Breaking resistance > 32 N/mm <sup>2</sup> Module of ropture > 700 N
<b>Sforzo di rottura</b> Breakage resistance			
<b>Resistenza all'abrasione superficiale</b> Abrasion resistance	<b>ISO 10545-7</b>	<b>ISO 3 min</b> Minimum ISO 3	<b>Conforme</b> Comply with
<b>Resistenza all'abrasione profonda <sup>1</sup></b> Abrasion deep resistance <sup>1</sup>	<b>ISO 10545-6</b>	<b>Minore di 175 mm<sup>2</sup></b> <b>(Volume asportato - volume removed)</b>	<b>Conforme</b> Comply with
<b>Durezza (Scala Mohs)</b> Hardness (Mohs scale)	<b>(EN 101)</b>	≥ 6*	<b>Conforme</b> Comply with
<b>Coefficiente di dilatazione termica lineare</b> Coefficient of linear thermal expansion	<b>ISO 10545-8</b>	≤ 9x10 <sup>-6</sup> °C <sup>-1</sup>	<b>Conforme</b> Comply with
<b>Resistenza agli sbalzi termici</b> Thermal shock resistance	<b>ISO 10545-9</b>	<b>Nessun campione deve presentare difetti visibili</b> No sample must show visible defects	<b>Conforme</b> Comply with
<b>Resistenza al gelo</b> Frost resistance	<b>ISO 10545-12</b>	<b>Nessun campione deve presentare rotture o alterazioni apprezzabili della superficie</b> No sample must show breaks or evident alterations of the surface	<b>Conforme</b> Comply with
<b>Resistenza all'attacco chimico <sup>1</sup></b> Chemical resistance <sup>1</sup>	<b>ISO 10545-13</b>	<b>Metodica di prova disponibile</b> Testing method available	<b>Conforme</b> Comply with
<b>Resistenza alle macchie</b> Stain resistance	<b>ISO 10545-14</b>	<b>Classe 3 min</b> Minimum class 3	<b>Conforme</b> Comply with
<b>Resistenza dei colori alla luce</b> Color resistance to light	<b>DIN 51094</b>	<b>Non devono presentare apprezzabili variazioni di colore</b> No noticeable color change	<b>Campioni inalterati in brillantezza e colore</b> No change in brightness or color
<b>Resistenza allo scivolamento ambienti bagnati o umidi</b> Slip resistance in wet location	<b>DIN 51097</b>	Da 12° a 18° - A Da 18° a 24° - B > 24° - C	<b>Conforme</b> Comply with
<b>Resistenza allo scivolamento <sup>1</sup></b> Slip resistance <sup>1</sup>	<b>DIN 51130</b>	6° ≤ α ≤ 10° = R9 10° < α ≤ 19° = R10 19° < α ≤ 27° = R11 27° < α ≤ 35° = R12 α > 35° = R13	<b>Valore fornito a richiesta</b> Value supplied on demand
<b>Coefficiente di attrito</b> Coefficient of friction	<b>DCOF (section 9.6 ANSI A 137.1.2012)</b>	> 0,42 WET	> 0,42 WET <b>(Naturale/ Matte)</b>

<sup>1</sup> Escluso i prodotti lappati / Polished products are excluded

\* Mohs ≥ 5 Superficie Lappata / Polished surface



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